GUSHCHIN, V.

Wave depth. Rech.transp. 23 no.11:32 N '64. (MIRA 18:3)

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GUSHCHIN, V.A.; KAMENETSKIY, V.Ya., inzh., otv. retsenzent;
BEL CHENKO, A.Ya., inzh., otv. red.; KORETS, P.V.,
tekhn. red.

[Automation of technological processes in the machinery industry; bibliographical index of literature published from 1957 to 1960] Avtomatizatsiia tekhnologicheskikh protsessov v mashinostroenii; bibliograficheskii ukazatel (literatura za 1957-1960 gg.) L'vov, 1962. 390 p.

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ARISTOV, V.V.; PETROVA, M.G.; BELOV, P.T.; GUSHCHIM, V.A.

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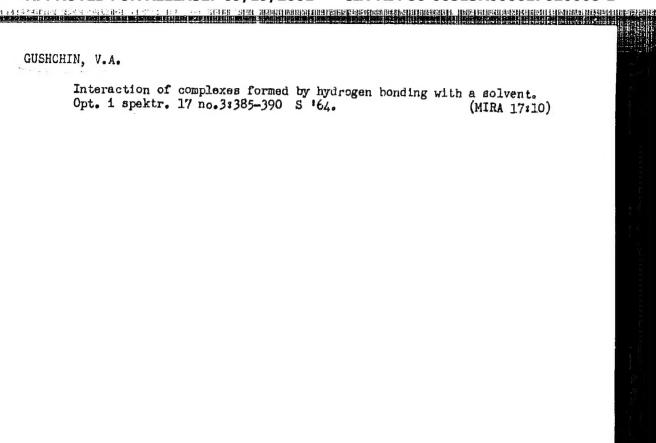
Sherlovaya Gora Region--Ore deposits)

GUSHCHIN, V.A.; BEL'CHENKO, A.Ya., inzh.Prinimal uchastiye SHAPOVALOV,
I.I.[doceased]; KAMENETSKIY, V.Ya., inzh., otv. red.; CRINSHPON,
F.O., red.; MALYAVKO, A.V., tekhn.red.

[Modernisation of equipment is an important means of technological progress; a bibliography]Modernizatsiia oborudovaniia - vazhnoe sredstvo tekhnicheskogo progressa; bibliograficheskii ukazatel. L'vov, Izd-vo L'vovskogo univ., 1960. 151 p. (MIRA 15:12)

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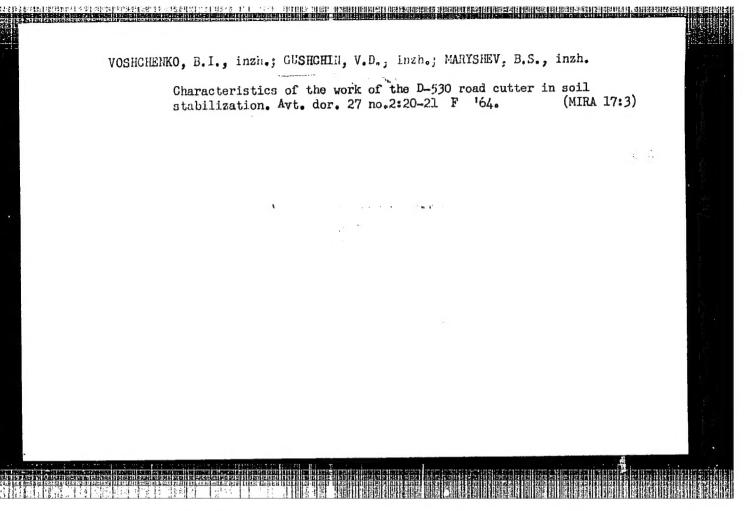


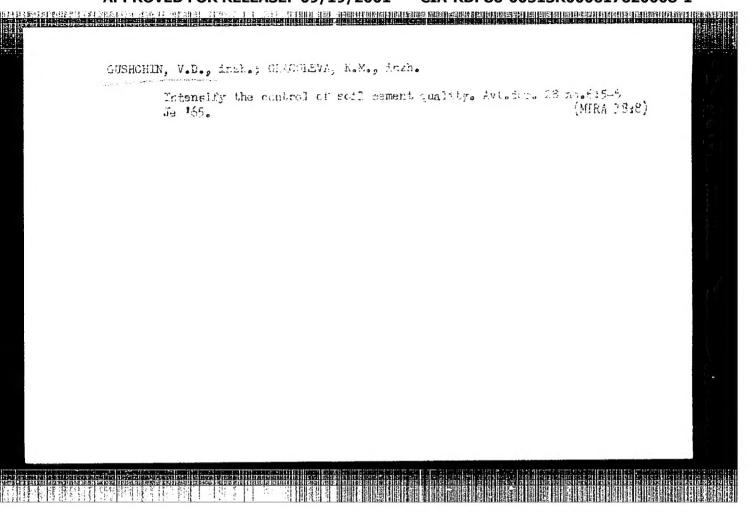
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SHEFTEL', B.T., kand. tekhn. nauk, dotsent; LIPSKIY, G.K., inzh.; GUSHCHIN, V.A., inzh.

Effect of the waviness of the ring race on the vibration of a ball bearing. Vest. mashinostr. 45 no.7:49-51 Jl '65.

(MIRA 18:10)





307-49-59-5-3/12

AUTHORS: Shuleykie, V. V., Gushchin, V. F., Peskov, P. I.

TITLE: Oscillations in the Heat Balance of the Atlantic Ocean (Kolebaniya teplovogo balansa Atlanticheskogo Okeana)

PERIODECAL: Izvestiya Akademii Nauk SSSR, Seriya Geofizicheskaya, 1958, Nr 6, pp 729-740 (USSR)

ABSTRACT: Descriptions of normal investigational methods into heat balance problems are found in Ref.1. The present article considers oscillations in components of the heat balance and their sums in the Atlantic (from day to day) in various regions of interest. It will be shown that these oscillations exceed the corresponding ones averaged over a month. This blurs the general pattern but enables local oscillations (obtained by the ship Sedov) to be considered - the times examined lie between October and December and the latitudes from 50°-16°27'N. Fig.1 gives the values of some of the elements which change from day to day. Curve 1 shows the change in latitude of a place at true midday in October, November and December 1957. Curve 2 gives the change in solar height at culmination. Curve 3 gives the change in temperature of the water surface and Curve 4 the change in temperature of the air. The first points on all these diagrams (11, 12 and 13 Oct) correspond Card 1/12 the N. Sea. Position coordinates at true noon were cal-

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Oscillations in the Heat Balance of the Atlantic Ocean.

culated by A. Kh. Gil'autdinov. Actinometric and meteorological observations were made by V. F. Gushchin, V. A.
Krasnov, P. I. Peskov, I. G. Serebrennikov, V. P. Smirnov,
V. G. Fedorov and D. I. Filippov.

1. Heat intake from direct and diffuse solar radiation.

As in the hydrographical ship "Taymyr" (Ref.2), apparatus
was used which permitted continuous registration of direct
and diffuse radiation falling per cm of horizontal surface
(Ref.3). The radiation receiver (a piranometer, mounted in
gimbals on the mizzen mast - out of the shade) was connected
to a self-recording galvanometer. Every twenty seconds a
mark was made on a tape which unrolled at 2 cm/hour (driven
by a synchronous electric mctor). Examples of these traces
(reduced in scale) are given in Fig.2. This instrument was
calibrated several times during the voyage by a system due
to Yu. D. Yanishevskiy. The scale is not entirely linear,
being smaller for small deviations than for large. Had the
solar height remained fairly constant, this could have been

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Oscillations in the Heat Balance of the Atlantic Occasi.

allowed for by graduating and measuring the traces with a lanimeter. However, the ship worked at various latitudes and a different method was therefore necessary. A trapezium ses constructed: the ordinate axis was read from the scale divisions of the galvanometer. Straight lines were then drawn parallel to the abscissa. A millimetre ruler was used to measure the total length of all segments cut off. The time-scale was known from the construction of the instrument and the ordinate of each elementary segment was known by calibration. Thus the result could be obtained, Curve 1 (Fig.6) shows the change in diurnal heat sum per cm2 of the Atlantic surface (at different stages on the voyage). As can be seen, on clear days the heat sum changes (depending on latitude) from 287 to 506 cal/day/cm2, although, in the same region, the variation extends from 56 to 506 cal when cloudy days are included. One of the authors (Ref.1) has introduced a coefficient of solar energy utilisation to characterise the influence of clouds. This can be found by calculating the greatest possible heat sum which can reach 1 cm2 of a horizontal surface by direct solar radiation in a perfectly clear sky (at a given latitude and day of the Card 3/12/ear). Such quantities were found for latitudes 500-000N

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(Refs.1, 2) and 50°-0° (Ref.3). Fig.3 gives part of a diagram by N. I. Yegorov for the three months - October, November and December. From this we can obtain q (the quantity described). If the corresponding, actually measured magnitude is q , η (= q/q) is called the utilization coefficient. The curve marked O in Fig.6 gives values for q N. I. Yegorov has compared the change in η with the change in cloudiness for the Indian Ocean and the Red Sea (Fig.3, Ref.3). Fig.4 gives a similar comparison for the parts of the Atlantic investigated (small circles - points obtained in October; black dots - points obtained in November, and squares - points obtained in December). The dotted line gives N. I. Yegorov's results for comparison. As he showed in Ref.3, a scatter of points is unavoidable since the amount of cloud, unlike the radiation, is not recorded continuously. A small correction is needed to allow for the fact that q Card 4/12

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is defined for direct radiation whilst q includes also affuse radiation (thus the experimental curve has some points with $\eta > 1$). A comparison of Yegorov's material with that in the present article indicates that the relation between η and degree of cloud is universal to a sufficiently close approximation.

2. Amount of heat penetrating into the water. Previously, only the amount of heat reaching the surface has been considered. To consider the amount entering the water it is necessary to calculate the extent of reflection. One of the authors has already considered the reflection coefficient of the sea's surface (Ref.1). Sverdrup (Ref.4) has made similar investigations for both direct and diffuse reflection at varying solar heights. On the basis of these calculations, the authors have constructed a diagram of change in reflected energy depending on the hour angle of the Sun. Fig. 5. (a) and (b), gives two such diagrams - one corresponding to the Northern course of the 'Sedov' and the other to the Southern. The scales of the two diagrams are different, and, in both cases, the curve for the reflected rays is ten times larger than the curve for the daily variation of direct and diffuse

Card 5/12 adiation. The reflection coefficient reaches high values

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Oscillations in the Heat Balance of the Atlantic Ocean.

at small angles - thus it has dropped from 0.4 at 5° to 0.12 at 20°. After 50°, it remains almost constant at 0.03. As a result, the total reflected energy per day changed little as the 'Sedov' changed from its northerly to its southerly route. By graphical integration the empirical formula for the amount of reflected heat:

 $\Delta q = 35 \, \eta \, \text{m cal/day cm}^2 \tag{1}$

was obtained, where η is the utilisation coefficient and ζ is an empirical coefficient, changing by 20% between the northerly and southerly routes, but approximately equal to one. Fig.6, curve 1, gives Δq thus calculated for each day and, thence, curve 2 which shows the amount of heat penetrating the water.

2. Heat loss by evaporation. This was the most important heat loss factor in the regions surveyed. One of the authors (Ref.1), in experiments in the Indian Ocean, found that the amount of water evaporating/unit time/unit surface area depended on the humidity deficiency and the wind speed. It

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was emphasised that in determining the former, the compressilitity of water vapour at the given temperature must be found and also the humidity gradient between the surface of the sea the theory of turbulent diffusion, confirmed a linear relationship first put forward by V. V. Shuleykin. This has been shown to give good results in many cases (Refs. 2, 3, 5). Using this relationship, the results obtained in the Atlantic

 $q_{a} = 5.85 (e_{w} - e_{6}) v_{6} \text{ m.cal/day/cm}^{2}$ (2)

where ew is the water vapour compressibility at the given surface temperature; eo is the compressibility at a height of 6 m above the surface (both expressed in millibars); and Vois the wind velocity in m/sec at this height. Curve 3 be seen, on some days the amount of heat lost by evaporation exceeded that gained from solar radiation. The heat lost varied from 530-100 cal/cm. The loss by evaporation remained 7/12

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Oscillations in the Heat Balance of the Atlantic Ocean.

depended, basically, upon the wind velocity.

4. Loss in effective radiation. The next factor in important is the effective heat loss into interplanetary space. Only to instrumental defects, this had to be calculated from ing formulae. The one chosen was due to Angström (Ref. 1):

$$n_{1_0} = \sigma T^4(0.255 + 0.322 \pm 10^{-0.069e})$$

Using this, Sverdrup constructed a graph (temperature of water on the abscissa, relative humidity as or hate) (Ref.4). He then drew curves of different effective rada lions (0.160 - 0.195 m.cal/min/cm²) suitable for interpolation. These were for a clear sky. The authors employed these graphs to calculate the quantity of heat lost per cm² of the Aslartic each war. The results are shown in Curve 4. Fig.5. Presence of clouds was allowed for by the formula:

$$4_1 = 4_1_0 (1 - C_{H^0H} - C_{L^0M} - C_{L^0L})$$
 (4)

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(Ref.7):

 $a_{\mathrm{H}}, n_{\mathrm{M}}$, n_{L} correspond to the amount of cloud in upper. Addle and lower layers (in tenths). The values of \mathbf{C}_{H} Ch and C_I are given by the authors as suggested by N. I. Yegorov (Ref 3). The heat loss in effective radiation is given in Curve 5, Fig.6 - it varies between 250 cal and 82 cal/day/cm². As is expected, negative maxima on this curve correspond to positive maxima on Curve 1. 5. Loss in convective exchange between ocean and atmosphere. This plays the major part in polar seas, but in middle latitudes, as in the Atlantic, it is relatively small. Much research in this field has been carried out and the most suitable formula to use seems to be that of V. S. Samoylenko

> $q_c = 3(\mathcal{J}_w - \mathcal{J}_6)V_6 \text{ m.cal/day/cm}^2$ (5)

This has been confirmed by the theoretical researches of P. P. Kuz'min (Ref.S) and A. G. Kolesnikov (Ref.9). Here V₆ is the wind velocity at height 6 m; V_w is the temperature of the water surface and d_6 is the air temperature The convective exchange heat loss is given in Fig.6 at 6 m. Card 9/12

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Oscillations in the Heat Balance of the Atlantic Ocean.

(Curve 6) - it varies little from zero. Usually, though not always, the air temperature was lower than the water temperature and the greatest heat loss by this mechanism came about when the temperature difference was greatest and the wind velocity highest. Even so the largest value reached was 65 cal/day/cm².

6. Overall heat balance. To obtain the overall heat balance it is only necessary to add algebraically the Curves 2, 5, 5 and 6 in Fig.6. This gives Fig.7. It can be seen that the balance during the voyage was predominantly negative — positive values appearing on only 18 days (on 5 of which it did not reach +10 cal/day/cm²). The negative maxima are much bigger than the positive (largest positive = +117 cal/day/cm²; largest negative = 566 cal/day/cm²). The daily escillations are much greater than the variations from latitude to latitude and from month to month. It is proposed that Fig.7 can be used to give the temperature distribution of water at different depths and at different times of the

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Oscillations in the Heat Balance of the Atlantic Ocean.

year (using the formula due to A. G. Kolesnikov (Ref.10) and he results of S. V. Dobroklonskiy (Ref.11) and S. G. Boguslavskiy (Ref.12)). The authors divide their results into three headings: the first, from 14 - 29 October, with an average latitude 37 N; the second, from 30 October to 18 November, with an average latitude 21 N; and the last, from 19 November to 8 December, with an average latitude 34 N. The corresponding average heat losses are 116, 53 and 216 c.l/day/cm². It is interesting to compare these with heat content observations made at the same time on the Gettysburg bank ($\phi = 36^{\circ}32^{\circ}N$, $\lambda = 11^{\circ}30^{\circ}W$). Fig.8 gives the vertical temperature distribution of the water averaged over the day - Curve 1 for October 22-23, Curve 2 for December 4-5. The second curve gives a depth 20 m deeper than the first, owing to position, but this is unimportant since Curve 1 can be extrapolated. Fig.8 indicates that, for the period October 24-December 4, the average heat loss was 156 cal/cm²/day. The mean heat loss for November was also calculated by taking the arithmetic mean of the experimental results obtained in

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Oscillations in the Heat Balance of the Atlantic Ocean.

October (the first division above) and in the third division (to December 8). This gave a value of 166 cal/cm²/day in satisfactory agreement. There are 8 figures and 12 references, of which 10 are Soviet, 1 English and 1 German.

SUBMITTED: January 21, 1958.

- 1. Oceanography--Atlantic Ocean 2. Atlantic Ocean-Temperative
- 3. Laboratory equipment--Applications

Card 12/12

GUSHCHIN, V. F. and BHIUMBERG, V. A.

Skorostnoe narezanie reziby na tokarnom stanke; pod red. A. N. Ogloblina. (Leningrad) leningradskoe gazetno-zhurnalinoe i khizhoe izd-vo, 1948. 34 p. diagra.

High-speed threading on turning lathes.

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SO: Manufacturing and Mechanical Engineering in the Soviet Union, Library of Congress, 1953.

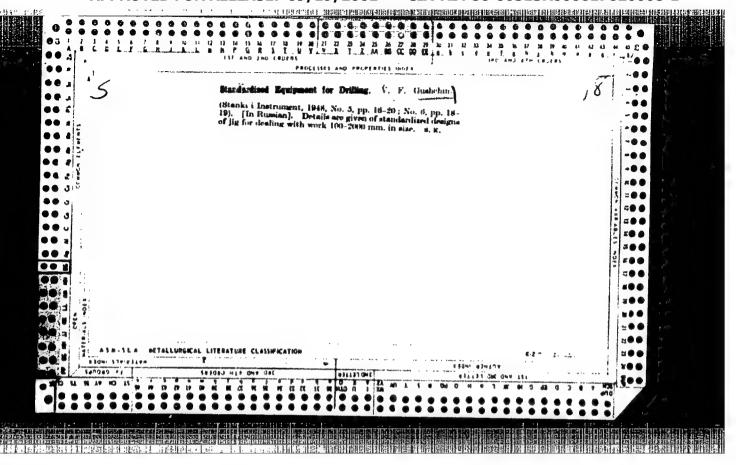
GUSHCHIM, V. F. and V. A. BLIUMEERC

Skorostnoe tochenie pri obrabotke armatury; opyt raboty tokaria-skorostnika Zavoda im. Zhdanova V. I. Afanas'eva. Pod red. A. N. Ogloblina. Leningrad Leningradskoe gazetno-zhurnal'noe i knizhnoe izd-vo, 1948. 41 p. diagrs.

High-speed sharpening of fittings; practice of V. I. Afanas'ev, the expert in high-speed turning at the Zhdanov Plan.

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AMSTROI, N. H. & GUCHCHIM, V. F.

O JOHCHIN, VE

Prisposbleniya dlya sverlil'nykh stankov: konstruktsii i naladki. Pod obshchey redaktsiey .. M. A. Anserova.
Moscow, "osudarstvennoe Nauchno- Tekhnicheskoe Izdatel'stvo Zashino- stroitel'noy Literatury, 1950. pp. 299, ilus., diags., tabs.; bibliog.; 23 x 15; green cloth boards.

GUSHCHIN, V.F.; YEMEL'YANOVA, Ye.V., redaktor; LEVONEVSKAYA, L.G., tekhniche—

[Utilization of the productive potentials of drillin machines]
Ispol'zovanie rezervov proizvoditel'nosti sverlil'nykh stankov.

[Leningrad] Leningradskos gazetno-zhurnal'nos i kn-vo, 1953. 101 p.

[Microfilm] (MIRA 9:8)

(Drilling and boring machinery)

GUSHCHIN, Viktor Fedorovich; BORSHCHEVSKAYA, S.I., red.; LEVONEVSKAYA, L.G., tekin, red.;

[Increasing the productivity of turret lathes] Povyshenie proizvoditel'nosti truda na revol'verhykh stankakh. [Leningrad] Lenizdat, 1957. 106 p. (MIRA 10:12)

PHASE I BOOK EXPLOITATION

80V/4143

· THE PROPERTY OF THE PROPERTY

Avtomatizatsiya mekhanicheskoy obrabotki v Leningradskoy promyahlennosti (Automation of Mechanical Machining Processes in Leningrad Industry) Moscow, Mashgiz, 1959. 358 p. Errata slip inserted. 4,000 copies printed.

General Ed.: I.M. Kucher; Reviewers: H.V. Reshetikhin, Candidate of Technical Sciences, Docent, and Ye. V. Miller, Candidate of Technical Sciences, Docent; Eds. of Publishing House: T.L. Leykina and M.A. Chfas; Tech. Ed.: O.V. Speranskaya; Managing Ed. for Literature on Machine-Building Technology (Leningrad Division, Mashgiz): Ye. P. Hannov, Engineer.

PURPOSE: This book is intended for technical personnel.

COVERAGE: The book deals with the automation of mechanical machining processes in small-lot production in Leningrad industry. The use of hydraulic copying slide rests is explained, and practical experience in the introduction of copying slide rests into leading Soviet plants is described. The improvement of such slide rests, the technical and economic effects resulting from their usage, and methods of designing master forms are discussed. New designs of hydraulic slide rests are described. Emphasis is laid upon problems of program control, especially

Card 1/5

807/4143 Automation of Mechanical Machining Processes (Cont.) for the simplest control systems, and a number of the original systems are described. Automation problems involved in the group machining method are investigated. No personalities are mentioned. There are 57 references: 46 Soviet and 11 English. TABLE OF CONTENTS: 3 Foreword SECTION I. HYDRAULIC COPYLING SLIDE RESTS Kucher, I.M. Use of Hydraulic Slide Rests in the Automation of Machining Operations Blyumberg, V.A. Economic Effect of the Use of Hydraulic Slide Rests 33 and Accuracy of Machining Gushchin, V.F. Experimental Investigation of the Rigidity of Hydraulic 59 Slide Rests and the Methods for Correction of Master-Form Dimensions Card 2/5

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25(5)

SOV/117-59-4-2/36

AUTHORS:

Barskiy, M.E., Blyumberg, V.A., Gushchin, V.F.,

and Kucher, I.M., Engineers.

TITLE:

The Automation of Machining in Small-Lot Production

by the Use of Hydro-Tool Rests.

PERIODICAL:

Mashinostroitel, 1959, Nr 4, pp 3-8 (USSR)

ABSTRACT:

The authors treat the problems discussed at a special conference on the matter of application of hy-

draulic tracer tool rests ("GS-1" and KST-1") for machine tools employed in the small-lot machining of complex staged or otherwise shaped machine parts. The conference convened from 23 to 27 March and was organized by the Leningrad NTO MAShPROM board. Automation with the subject tool rests would greatly raise the rate of machining (25-50% and in some cases much more), and they are very well applicable for lathes, but cannot be used without some additional equipment

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The Automation of Machining in Small-Lot Production by the Use of Hydro-Tool Rests.

(Like driver centers, floating centers, pneumatic cylinders, special mandrels, etc.). Some conventional machine part designs would have to be slightly changed, and the application is not clearly commercial in all possible cases, for the time gain can be obtained on the account of auxiliary machine tool work, while the cutting process itself is not speeded up but becomes somewhat slower. The article describes a driver center (Figure 2) used at the Leningradskiy stanks-stroitel nyy zavod im. Sverdlova (Leningrad Machine Tool Plant imeni Sverdlov): the tracers in use (Figure 4), the conclusions of the Leningradskiy inzhenerno-ekonomicheskiy institut, "LIEI", (Leningrad Engineering-Economic Institute) made after a study of the commerciability of the tool rests, and recommendations

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concerning details of the machining process with the use of the hydro-tool rests. Design changes needed for the application of the hydro-tool rests will be described in the next issue of this periodical. There are 5 diagrams, 2 graphs, 1 table and 1 Soviet reference.

Card 3/3

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307/117-59-5-4/30 28(1) Barskiy, M.E., Blyumberg, V.A., Gushohin, V.F., and Kucher, I. AUTHORS: M. Engineers The Automation of Machining in Small-Scale Production by TITLE: Using Hydraulic Slide-Rests Mashinostroitel', 1959, Nr 5, pp 7-12 (USSR) PERIODICAL: This is the second part of an article (see the beginning in ABSTRACT: "Mashinostroitel'", 1959, Nr 4). This chapter lists improvements of hydraulic slide-rests, introduced at the Leningradskiy zavod "Bol'shevik" (Leningrad "Bol'shevik" Plant), the Leningradskiy zavod imeni Kirova (Leningrad Plant imeni Kirov) and others. The following are listed: an attachment for multipass operations with the "GS-1" slide-rest (Figure 1); a similar attachment for the "KST-1" slide-rest (Figure 2); stcps, limiting the slide-rest travel from left to right, and on the copying motion guides toward the centers axis (Figures 3, 4). These stops eliminate time waste and prevent the breakage of cutting tools. It is mentioned that the "GS-1" gives only a Card 1/4

APPROVED FOR RELEASE: 09/19/2001 CIA-RDP86-00513R000617620008-1"

307/117-59-5-4/30

The Automation of Machining in Small-Scale Production by Using Hydraulic Slide-Rests

low-diameter accuracy of work (frequently even below the 5th "OST" accuracy class), the reason being the changing temperature of the hydraulic oil during the first 2-3 hours of operation or after stoppages. But the "KST-1" and "UP-240" achieve an accuracy of "3 a" class in a stable work process. The linear dimensions are not affected by oil temperature changes. The Leningradskiy inzhenerno-ekonomicheskiy institut (Leningrad Institute of Economic Engineering) stated that a static error in the follow-up system causes a systematical error of 0.03 to 0.1 mm in the linear dimensions of all hydraulic sliderests. The causes of the low rigidity of the "GS-1" were investigated with the use of indicators placed as shown in Figure 6. The results are specified. Detailed information is given on a new hydraulic slide-rest type "GIZ-1", designed by V.F. Gushchin and built at the Izhorskiy mashinostroitel nyy vara Machine Building Plant), for use on the "1K62" lathe (Figure 7). The outstanding features of the "GIZ-1" are given. 1) It is attached directly to the cross-slide, on

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and the state of t

The Automation of Machining in Small-Scale Production by Using Hydraulic Slide-Rests

the rear; it is small and its center of gravity is so placed that the slide cannot shift. 2) It may be used with a circular as well as with a flat tracer and the work edge of the feeler is approximately at the center of the possible swing of the slide, so that no shifts of the follow-up displacements are possible if the slide shifts. 3) The hydraulic slide is a massive round bar and the cutting tool is attached to its body. The bar is at the same time a hydraulic cylinder, which displaces in relation to a fixed piston. It is provided with a separate aperture for attaching boring bars. 4) The hydraulic system is exactly the same as in the "KST-1" and "GS-1" hydraulic slide-rests. At the Leningrad "Bcl shevik" Plant, the lathe operator V.N. Trutney developed a hydraulic slide-rest for the "lA62" lathe. The particular feature of this slide-rest is the absence of a separate motor for the drive of the hydraulic pump. It is being used for machining external complex surfaces, as well as internal complex surfaces (stepped or otherwise shaped) (Figures 8,9).

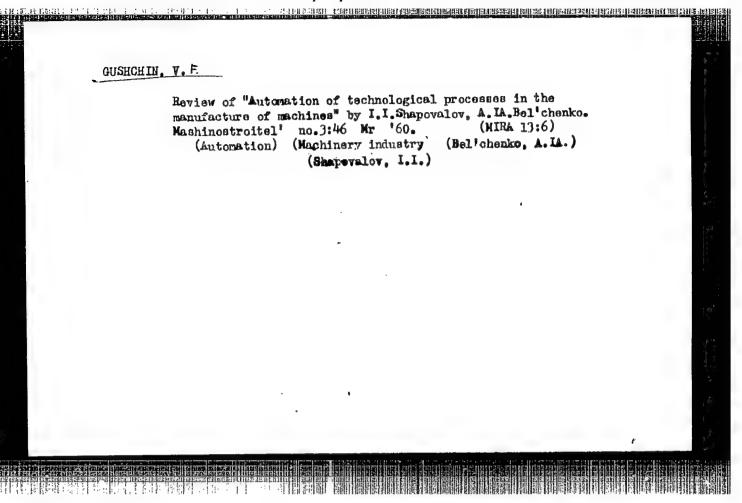
Card 3/4

807/117-59-5-4/30

The Automation of Machining in Small-Scale Production by Using Hydraulic Slide-Rests.

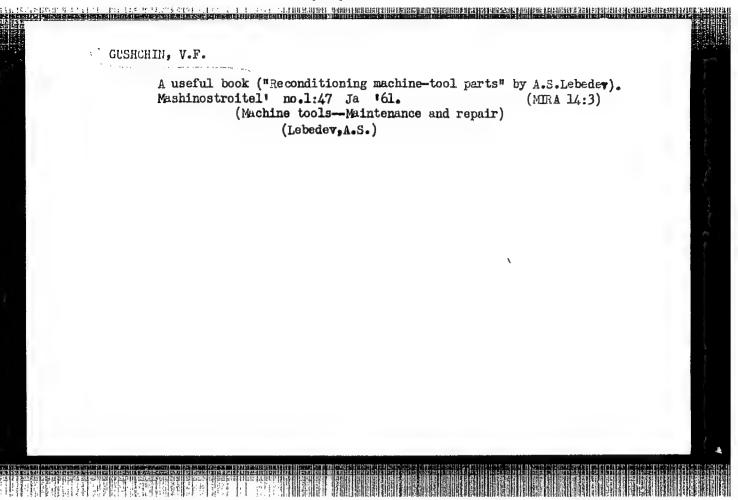
Recommendations are included for designing hydraulic sliderests. There are 10 sets of diagrams, 1 table, and 1 Soviet reference.

Card 4/4



precision of the operations performed with the use of the copying supports." Len, 1960 (Len Polytechnic Inst im M. I. Kalimin. Chair of Technology of Machine Building). (KL, 1-61, 193)

-190-



GLAZOV, G.A., inzh., red.; GUSHCHIN, V.F., kand. tekhn. nauk, red.;
KUREPINA, G.N., red. izd-va; CHFAS, M.A., red. izd-va;
BORDINA, A.A., tekkn. red.

[Overall mechanization and automation of the serial production
of machinery | Kompleksnala mekhanizatsiia i avtonatizatsiia v
seriinom mashinostroenii. Moskva, Mashgiz, 1962. 174 p.

(Machinery industry) (Automation)

(Machinery industry) (Automation)

"APPROVED FOR RELEASE: 09/19/2001

CIA-RDP86-00513R000617620008-1

S/123/62/000/003/017/018 A004/A101

AUTHOR:

Gushehin, V. F.

TITLE:

Hydraulic copying system with jet pipe

PERIODICAL: Referativnyy zhurnal, Mashinostroyeniye, no. 3, 1962, 83, abstract 3B505 (V sb. "Avtomatiz. metallorezh. stankov". Moscow-Leningrad,

Mashgiz, 1961, 116 - 126)

Oil gets into jet pipe 4 (see Figure), mounted on hinge 1, from the TEXT: pump at pressure of 60 kg/cm2. Opposite to the nozzle aperture of the jet pipe, 2 cylindrical channels are located, which are separated by a keen edge. In the equilibrium state (II) of the copying device, when the hole of the jet pipe is located opposite to the keen edge 10 separating both channels, pressures are produced in hollows 8 and 9 of the hydraulic cylinder, which are inversely proportional to the cylinder effective areas. At the slightest deviation of pipe 4, caused by a displacement of stylus 2 under the effect of tracer 3, a pressure drop of the pressure fluid is originating in hollows 8 and 9. This causes the displacement of hydraulic slides 7 with tool 6 relative to the stationary piston 5 (I - retraction of slides, III - approach of slides). The author presents a

Card 1/2

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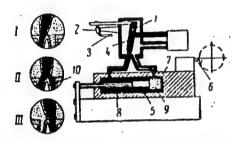
CIA-RDP86-00513R000617620008-1

Hydraulic copying system with jet pipe

S/123/62/000/003/017/018 A004/A101

calculation of the hydraulic system with jet pipe. It is pointed out that owing to the high vibration resistance of jet systems, copying devices can be designed operating with high fluid pressures in the range of $60 - 80 \text{ kg/cm}^2$. There are 7 figures.

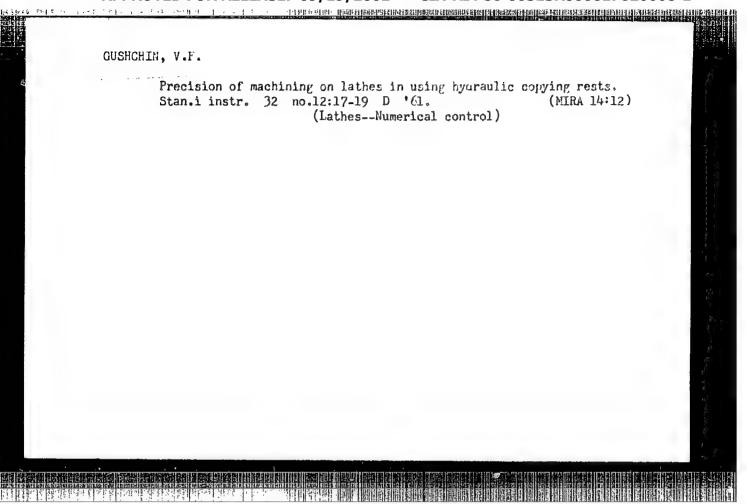
Figure.



[Abstracter's note: Complete translation]

Card 2/2

M. Degtyareva



SERGEYEV, Mikhail Afanas yevich; GUSHCHIN, V.F., inzh., retsenzent; KHARCHENKO, K.S., red.; DENINA, I.A., red. izd-va; SHCHETININA, L.V., tekhn. red.

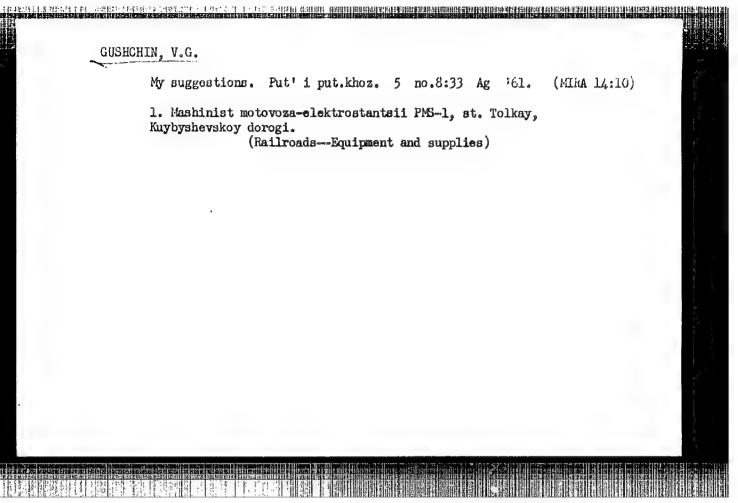
[Increasing labor productivity in fitting and assembling work] Povyshenie proizvoditel'nosti truda pri slesarnykh i sborochnykh rabotakh. Izd.2., perer. i dop. Moskva, Mashgiz, 1963. 294 p. (MIRA 16:7)

(Machine-shop practice--Production methods)

GUSHCHIN, V.F.

Simplified method of calculating the heights of wind waves on shallow bodies of water. Sbor. rab. Ryb. gidromet. obser. no. 2:20-24 ' 65. (MIRA 19:1)

Some characteristics of the development and decay of the heights of wind waves on shallow bodies of water. Ibid.: 25-32.



GUSFCHIN, V.I.; RYAZANTSEVA, L.I., red. izd-va; MIKHEYEVA, i.A.,
tekhn. red.; TARAKHOVA, K.Ye., tekhn. red.

[Handbook on accident prevention for the conveyor operator]
Pamiatka po tekhnike bezopasnosti dlia mashinista transportera. Moskva, Gosstroiizdat, 1962. 13 p. (MIRA 16:2)
(Conveying machinery)
(Building-Safety measures)

L 36363-66 ACC NR: AP6013176 SOURCE CODE: UR/0256/66/000/004/0079/0079 Gushchin, V. I. (Lieutenant colonel) 17 ORG: none TITLE: Drying gas pipeline connections of the DDN-1M device SOURCE: Vestnik protivovozdushnoy oborony, no. 4. 1966, 79 moisture mensure TOPIC TAGS: humidity control, measuring apparatus/DDN 1M moisture meter ABSTRACT: Humidity control of compressed air is carried out with the DDN-1M device, which requires thorough preparation. Experience has demonstrated that dry air from the compressor station can be used for drying gas pipelines of the DDN-1M device. The dry air is heated from 300 to 4000 at the compressor station, while the dry air to be Fig. 1. Dry-air temperature reducer 1 - Double-wall heat exchanger; 2 - coil; 3 - connecting pipe; DDN-IN 4 - thermometer; 5 - connecting device pipe; 6 - closing plug; 7 - pipe; 8 and 9 - pipe with conic connection; 10 - regenerator cabinet; 11 - insulated pipe. Card 1/2

CC NR: AP6013176	0
ed for drying gas connections of the DDN-1M device, must be 100 to 120C. caratus has been developed (see Fig. 1) for reducing the dry-air temperatusen from the compressor station to the required 120C. Orig. art. has: 1	re
CODE: 14/, SUBM DATE: none	
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ard 2/2	

CUSHCHIII, Vitaliy Ivanovich; PERETRUKHIN, V.I., red.; PROTAMSKAYA, I.V., red.izd-va; BAGURINA, A.M., tokhm. red.

[Work with explosives in the lumber industry] Vzryvnye raboty v lesnoi promyshlennosti. Moskva, Goslesiumizdat, 1963. 170 p.

(MIRA 17:2)

GUSHCHIN, Vitaliy Ivanovich; DOKUCHAYEV, M.M., inzh., retsenzent;
LYUBIMOV, N.G., otv. red.; LAVRENT'YEVA, L.G., tekhn.red.

[Handbook for the blaster in open-pit mines] Spravochnik
vsryvnika na kar'ere. Moskva, Gosgortekhisdat, 1963.
202 p. (MIRA 16.6)

(Blasting)

GUSHCHIN, Vitaliy lvanovich; ZVORYKHA, L.E., red.

[Safety manual for operators of equipment for churn drilling] Pamiatka po tekhnike bezopasnosti dlia mashinista stanka udarno-kanatnogo hureniia. Moskva, Strolizdat, 1964.
28 p. (MIRA 17:6)

BARANNIKOV, M.G.; GVOZDEV, A.A.; GUSHCHIN, V.H.; DAVYDOV, S.S.; DUDCROV, N.P.; KOLENKOV, V.A.; LOVEYKO, I.I.; SVETLICHNYY, V.I.; SKROMTAYEV, B.G.; KUCHEHENKO, V.A., redaktor; BARSKOV, I.M., redaktor; RUBAHENKO, B.P., redaktor; GORSHKOV, A.P., redaktor izdatal atva; STRELETSKIY, I.A., tekhnicheskiy redaktor

[Gonstruction practices abroad; in countries of Western Europe. Based on material gathered by a delegation of Soviet building specialists] Opyt stroitel stva za rubezhom; v stranakh Zapadnoi Evropy. Po materialam otchetov delegatsii sovetskikh spetsialistov-stroitelei. Hoskva, Gos. Iz-vo lit-ry po stroit. i arkhitekture, 1956. 365 p. (Europe, Western-Building) (MIRA 10:1)

GUSHCHIN, V.M.

Basic tasks of the Ministry of the Construction Industry of the U.S.S.R. in 1957. Nov.tekh.i pered.op.v stroi.19 no.1:1-4 Ja '57. (MLRA 10:2)

1. Zamestitel' Ministra stroitel'stva. (Construction industry)

KUREK, N.M., red.; SHERBAKOV, S.N., red.; ARSEN'YEV, L.B., red.;

BOBORYKIN, Ye.P., red.; VISHNEVSKIY, A.V., red.; GORCHAKOV, A.V.,

red.; GUSHCHIN, V.M., red.; DRUZHININ, B.N., red.; LEPILIN, G.M.,

red.; PEREL SHTEYN, N.L., red.; TESLYA-TESLENKO, V.P., red.;

AGRANATOV, Yu.O., tekhn.red.

[Precast reinforced concrete members; planning and using] Sbornye zhelezobetonnye konstruktsii; opyt proektirovaniia i primeneniia. Moskva, TSentr. biuro tekhn.inform., 1958. 422 p. (MORA 11:5)

1. Russia (1917- R.S.F.S.R.) Ministerstvo stroitelistva.
Tekhnicheskoye upravleniye.
(Precast concrete construction)

GUSHCHIN, V.N., veterinarnyy vrach; MATVEYEV, A.N., veterinarnyy vrach; KOSTYUCHENKO, S.P., veterinarnyy vrach

Effective method of treating mastitis in cows. Veterinariia 41 no.3272 Mr 164. (MIRA 18:1)

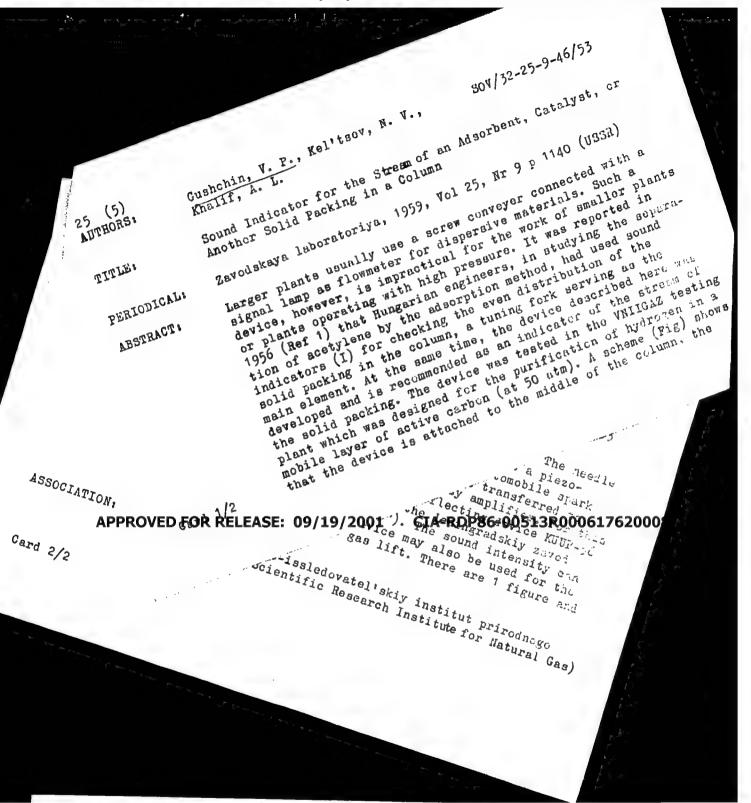
1. Podsobnoye khozyaystvo "Kraskovo", Moskovskoy oblasti.

GUSHCHIN, V.O. [Hushchyn, V.O.]; SHAPOVALOV, I.I., red. [deceased]

[Socialist Lvov Province in 1956; a bibliographical index]
Sotsialistychna L'vivahohyna 1956 r.; bibliografichnyi pokazhohu:
literatury. L'viv. 1958. 319 p. (MIRA 13:6)

1. Akademiya nauk USSR, Kiyev. L'vovakaya biblioteka. Otdel bibliografii.

(Bibliography--Lvov Province--Economic conditions)



FRIAUF, V.A.; GURDZHIYANTS, E.M.; GUSHCHINA, V.P.

Macteriological diagnosis of whooping cough using casein-carbon agar and some biological properties of local Hemophilus pertussis strains. Zdrav. Turk. 6 no.6:7-11 N-D '62. (MIRA 16:3)

1. Iz Ashkhabadskogo instituta epidemioligii i gigiyeny (dir. - dotsent Ye.S. Popova) i kafedry mikrobiologii (zav. - prof. Te.Ya. Gleyberman) Turkmenskogo gosudarstvennogo meditsinskogo instituta.

(HEMOPHILUS)

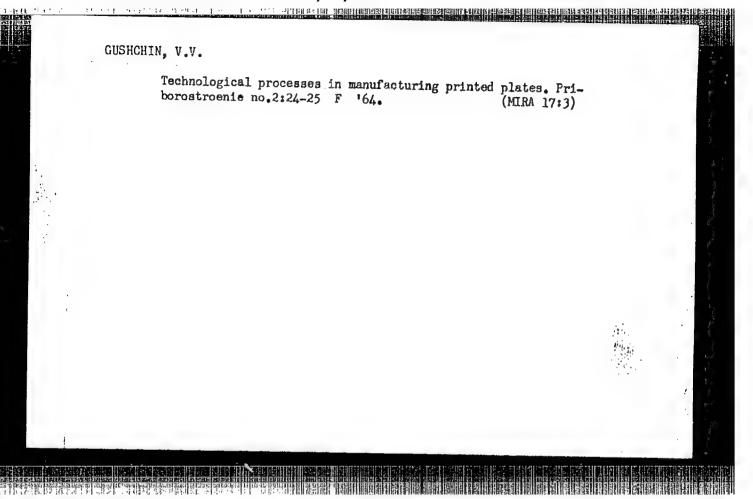
(WHOOPING COUGH)

GLEYBERMAN, Ye. Ka.; BOGDANOVICH, M.I.; GUSHCHINA, V.P.

Measures for decreasing diphtherial incidence in Turkmenistan. Zdrav. Turk. 2 no.6135-37 N-D 158. (MIRA 1613)

1. Iz instituta epidemiologii i gigiyeny (dir. - Yu.V. Skavinskiy, nauchnyy rukovoditel - dotsent Ye.Ya. Gleyberman) Ministerstva zdravookhraneniya Turkmenskoy SSR.

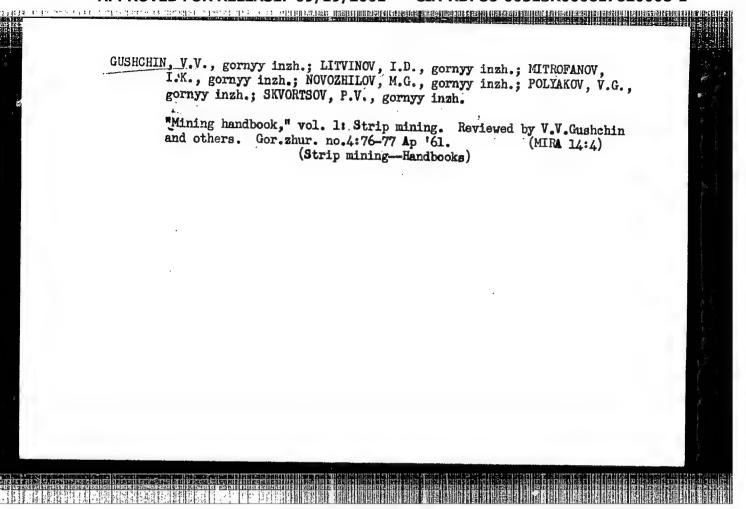
(TURKMENISTAN—DIPHTHERIA)



BARON, L.I.; CUSHCHIN, V.V.; IESHTAYEV, V.V.

Quantitative evaluation of the effective crumbling of ore in a long chute at the Yukspor mine. Izv. Kar. i Kol". fil. AN SSSR no.1:146-150 '59. (MIRA 12:9)

1. Institut gornogo dela AN SSSR i kombinat "Apatit". (Ore dressing)



GREBENNIKOV, D.A., gornyy inzh.; ZYKOV, V.A.; GUSHCHIN, V.V.;
DEMIDENKO, I.F.; RODIONOV, G.V., prof., doktor tekhn.nauk

Discussion of IA. B. Kal'nitskii and S.P. Vasil'evskii's article "Problems in the automation of stoping equipment in the mining industry." Gor. zhur. no.10:59-64 0 '61. (MIRA 15:2)

1. Glavnyy mekhanik kombinata "Apatit" (for Zykov). 2. Glavnyy inzh. kombinata "Apatit" (for Gushchin). 3. Upravlyayushchiy rudnikom Odra-Bash Kuznetskogo metallurgicheskogo kombinata (for Demidenko). 4. Institut gornogo dela Sibirskogo otdeleniya AN SSSR (for Rodionev).

(Mining machinery)

GUSHCHIN, V.V.

Improvement of mining systems in "Apatit" Combine mines. Nauch.

trudy Mosk. inst. radioelek. i gor. elektromekh. no.46:199-212 '62.

(MIRA 17:1)

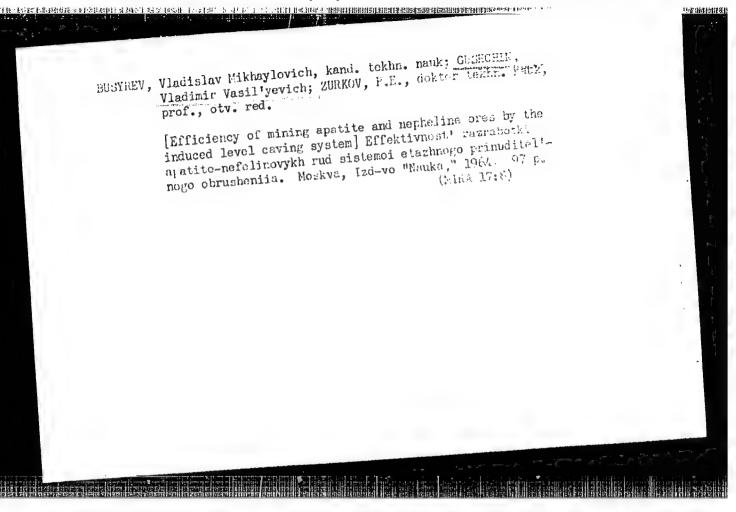
GUSHCHIN, V.V.; YELIN, S.N.; STEKHNOVSKIY, A.V.; AFRAMOV, V.F., kand.

New technical methods and equipment for underground mining in apatite mines. Gor.zhur. no.1:35-40 Ja *63. (MEA 16:1)

apatite mines. Gor.zhur. no.1:25-40 Ja *63. (MIRA 16:1)

2. Kombinat "Apatite" (for Gushchin, Yelin, Stekhnovskiy).

2. Gosudarstvennyy institut gorno-khimicheskogo syr'ya (for Abramov). (Apatite) (Mining engineering)



ABRAMOV, V.F.; FAYBYSHENKO, D.I.; GUSHCHIN, V.V.

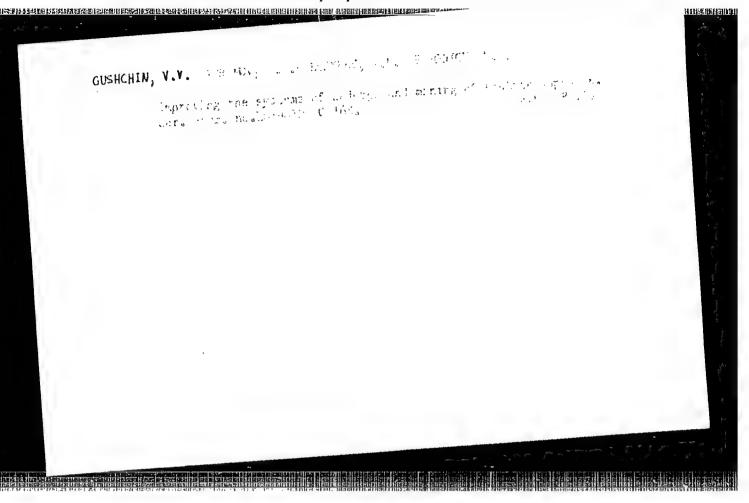
Ore breaking by horizontal, fan-pattern holes at apatite mines.

(MIRA 18:5)

Gor. zhur. nc.5..9-21 My '65.

1. Gosudarstvennyy institut gornokhimicheskogo syr'ya, g. Lyubertsy

(for Abramov, Faybyshenko). 2. Kombinat "Apatit" (for Gushchin).



RM 24724-66 EWT(m)/EWP(j) IJP(c) UR/0413/66/000/005/0011/0011 SOURCE CODE: 10 ACC NR: AP6009507 AUTHOR: Kiya-Oglu, N. V.; Napalkov, N. A.; Rotenberg, I. P.; Bondarenko, S. G.; Gushchin, V. Ya.; Modina, Z. V.; Eunina, Ye. D.; Zemyatin, K. K. ORG: none Class 8, No. 179269 TITLE: Method of preparing foamed pavinal Izobreteniya, promyshlemnyye obraztsy, tovarnyye znaki, no. 5, 1966, 11 SOURCE: TOPIC TAGS: pavinal, polyvinylchloride coating, pore former ABSTRACT: An Author Certificate has been issued describing a method for preparing foamed pavinal by applying polivinylchloride paste containing plasticizers, stabilizers, pigments, and the pore former ChkhZ21 to a cloth base. To speed up the process, the paste applied to the cloth is heated to 180-230C. Subsequently, the coating obtained can be printed. [ID] SUBM DATE: 01Aug62/ SIB CODE: 11/ 678.026.3 UDC: Card1/1 K 743.22:677.865.2

GUSHCHIN, Ye., insh.; SATS, M., insh.

Unit for making clay slip. Stroitel' no.12:20-21 D '59.

(Clay)

(Clay)

USSR
"Collets for Dies." Stenki I Instrument Val. 15,

PR 52059019

GUSHCHIN, Ye.P.; SNEGIREV.A.P.

Shielding laboratories from radiation. Zav.lav.21 no.8.1002-1003 '55

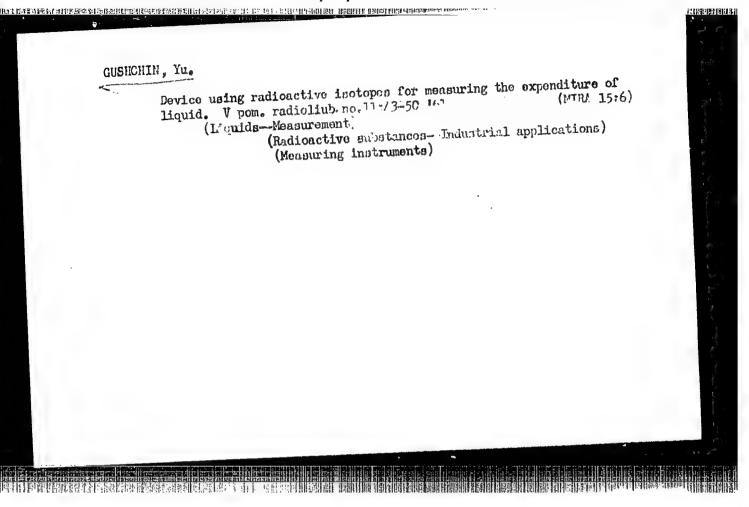
1. Moskovskiy gosudarstvennyy universitet
(Shielding (Radiation))

VERICHOUTSEV, E.V.; KHAN, B.Kh.; GUS'KOV, K.M.; GUSHCHIN, To.P.; MOROZENSKIY,

Deoxidation and alloying of steel by solid ferroalloys in laddles.

Bul. tekh.-ekon. inform. no.1:12-16 57. (MIRA 11:4)

(Steel-Metallurgy)

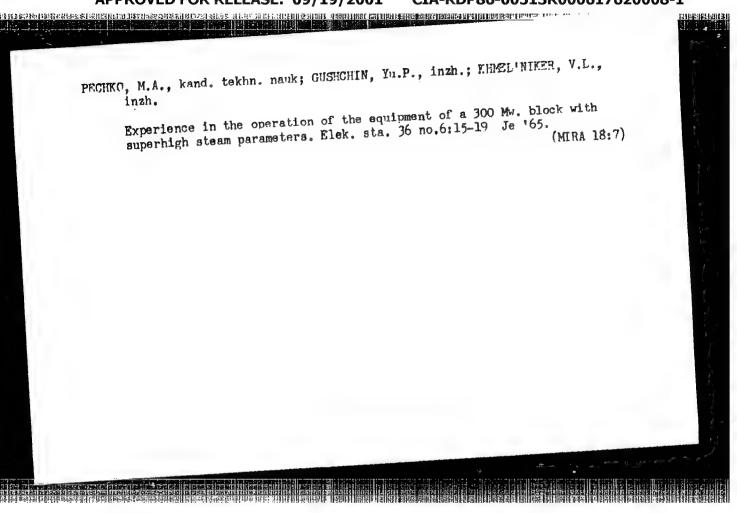


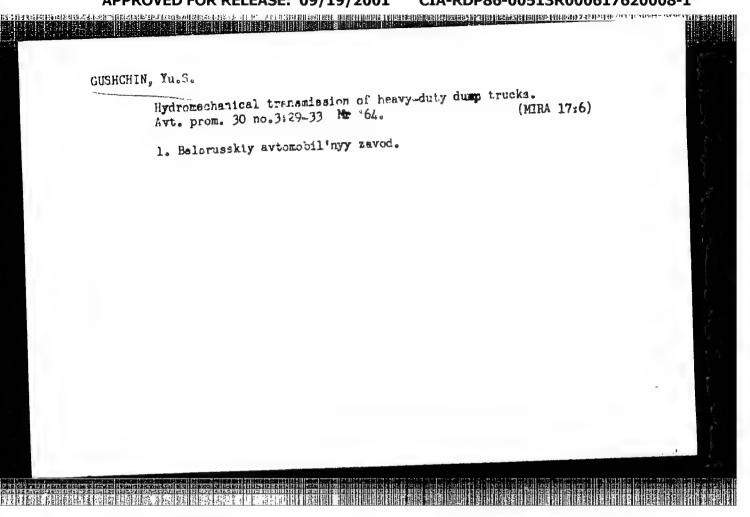
SHIPICOV, V.A.; CHUBOV, P.G.; SERDECHKIN, Yu.I.; GUSHCHIN, Yu.A.

Inductive controller and its use in automatic control systems.

Gor.char. no.4:63-65 Ap '64.

1. Vacsoyuwnyy nauchno-issledovatel'skiy gornometallurgicheskiy institut tavotnykh metallov, Ust-Kamenogorsk.





TITLE: Investigation of hydromechanical transn	ant (Minskiy traktornyy zavod) the process of disconnection of dissions ya promyshlennost' no. 8, 1965	f rotating friction clutches in 7	
ABSTRACT: The authorization release clutch booster and the variation termined as a function which is described in the agreement. The result the disconnection process.	r analyzes theoretically and exwith peripheral oil removal. To not additional pressure acting of the flow time. The experime article. The theoretical and is presented may be useful in thess. Orig. art. has: 26 formulations.	perimentally the operation of a spinning the time of oil butflow from the friction on the piston by the outgoing oil is detental testing was carried out on a stand experimental curves are in very good he determination of clutch slipping during las, 4 figures, and 2 tables.	×
SUB CODE: 13, 20 /	SUBM DATE: none / ORIG RE	F: 002 UDC: 629.11.013.33	*

CUSHCHIN, YU.V.

AUTHORS

TITLE

Gushchin, Yu.V., Mel ttser, L.V., Tolokonnikov, E.I.,

The Application of Radioactive Radiation in Automatic Control De-Shumilovskiy, N.N. (Moscow)

... (Primeneniye radioaktivnykh izlucheniy v ustroystvakh avtomatiches-

Avtomatika i Telemekhanika, 1957, Vol 18, Nr 9, pp 814-840 (U.S.S.R.)

PERIODICAL ABSTRACT

Material for a far-reaching utilization of nuclear radiation in automatic control devices in the USSR is dealt with. A survey is given and also an analysis of the typical methods of using these devices. First, the basic characteristics of a-8- and Mradiation are investigated and described. Next, the nost frequently used reception

devices for the transformation of radioactive radiation energy into electric energy, such as the ionization chamber, the Geiger-Mueller counter, and scintillating counters are described. There follows a description of the automatic control of the thickness and the weight of working materials, medium density, etc., on which occasion several compensation systems are described and various control devices in the coal-,textile-,paper-,fur-,milk-,leather-,and other industries are enumerated. The methods of controlling and regulating gas- and liquid consumption, the devices for the automatic recording of the

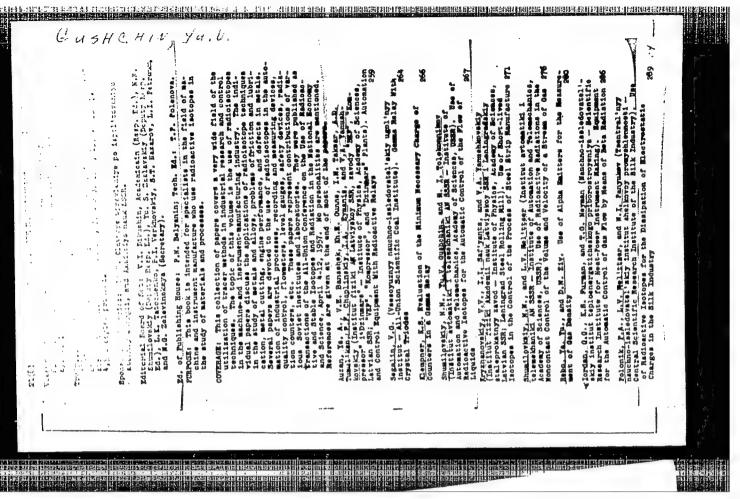
presence of admixtures in the gas, devices for the automatic control and regulation of gas pressure, relay systems with the application of contact-less radioactive relays, and the further development of

Card 1/2

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Shumilovskiy, N.N., Doctor of Technical Sciences, Gushchin, Yu.V.,

Engineer, and Tolokonnikov, M.I., Engineer The Application of Radioactive Radiation For the Automatic Control

AUTIORS: TITLE:

of a Liquid Flow in Closed Pipelines Izvestiya vysshikh uchebnykh zavedeniy, Priborostroyeniye, 1959,

At the Institut avtomatiki i telemekhaniki AN SSSR (Institute of Nr 1, pp 132-138 (USSR) PERIODICAL:

Automation and Remote Controls of the AS USSR) a flowmeter was developed which is based on the mechanical modulation of radioactive radiation. The principle of this device is explained in ABSTRACT:

fig.l. A multi-blade impeller is placed into the liquid flow to be measured. Radioactive inserts are installed in one or several of its blades, but they cannot contact the liquid to be measured.

Various gamma sources may be used: Co-60, Sn 137, Euler

etc. A lead acreen is installed between the Geiger-Miller counter and the impeller, thus the intensity of the radiation varies from

a minimum to an established maximum. A STS-1 halogen counter is

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66217 **SOV**/146-59-1-20/21

The Application of Radioactive Radiation For the Automatic Control of a Liquid Flow in Closed Pipelines

used with an operating voltage of 400 volts, which converts the radiation pulses into electrical pulses. The electrical pulses are fed by cables to the input of an electronic measuring instrument, shown in circuit diagram, fig.2. This measuring instrument has two ranges: 0-5 and 3-30 cps. A photograph of the measuring device is shown in fig.3. An experimental model of this flowmeter was tested at VNII stekla (VNII for Glass), at the Moskovskiy institut inzhenerov gorodskogo atroitel'stva Mossoveta (Moscow Institute of City Construction Engineers of Mossovet) and at Kombinat Nr 513 Ministerstva tekstil'noy promyshlennosti (Combine Nr 513 of the Ministry of the Textile Industry). At VNIIstekla, tests were conducted with this device on a mazut flowmeter test stand. The results showed a maximum error of +1%. The tests were conducted at flows ranging from 378 to 900 liters/hour. In the future, radioactive flowmeters may find a wide-spread application. There are 1 photograph, 1 circuit diagram, 1 diagram, 2 graphs and 3 Soviet references.

Card 2/3

66217

SOV/146-59-1-20/21

The Application of Radioactive Radiation For the Automatic Control of a Liquid Flow in Closed Pipelines

ASSOCIATION: Moskovskiy ordena Lenina energeticheskiy institut (Moscow - Lenin

Order - Institute of Power Engineering)

SUBMITTED: October 1, 1958

Card 3/3

CIA-RDP86-00513R000617620008-1" APPROVED FOR RELEASE: 09/19/2001

26,2190 21,7100 (1482,1138,1496) S/089/69/010/001/015/020 B006/B063

AUTHORS:

Shumilovskiy, N. N., Gushchin, Yu. V.

TITLE:

Instrument for Measurement and Automatic Control of the

Flow Rate of a Liquid by Radioactive Radiation

PERIODICAL:

Atomnaya energiya, 1960, Vol. 10, No. 1, pp. 93-94

TEXT: A method worked out at the Institut avtomatika i telemekhanika AN SSSR (Institute of Automation and Telemechanics AS USSR) for the measurement of the rate of flow of liquids is based on the use of radioisotopes and on the effects of the mechanical modulation of radioactive radiation. A multiblade wheel in the liquid current serves as a sensitive element. A radioisotope is pressed onto one or several blades in such a manner as to exclude direct contact with the liquid. The external side of the tube wall features a lead collimator which absorbs part of the rays emitted by the isotope (Co60); this absorption takes place along a partial section of the way traveled by the source on the blade during its rotation in the liquid current. A receiver behind a screen is connected to

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CIA-RDP86-00513R000617620008-1

Instrument for Measurement and Automatic Control of the Flow Rate of a Liquid by Radioactive Radiation

s/089/60/01C/001/015/020 B006/B063

the measuring instrument by a cable. Cs 137, Eu 154, Sn 113, and similar isotopes may be used instead of Co 60. The beam of radicactive radiation modulated by the wheel rotation hits the receiver (counter) which conveys the absorbed energy to the measuring instrument (e.g., an electronic recorder) in the form of electric wave packets. A flow-meter operating in this manner was tested at the Vsesoyuznyy nauchno-issledovatel'skiy institut stekla (All-Union Scientific Research Institute of Glass) by the flow measurement on fuel oil (masut). The error in the total flow determination is about ±5%, and the maximum error of instantaneous measurements is about ±1.5%. The Institute of Automation and Telemechanics AS USSR in cooperation with the Institut fiziki AN Latviyskoy SSR (Institute of Physics of the AS Latviyskaya SSR), the VNII for Glass, and the SKB Works "Avtoelektropribor" based on this experimental instrument to develop a standard design of the type P*P-1 (RZhR-1). A variant worked out for operation with beta rays permits measuring, e.s., a masut flow at pressures of 6 kg/cm² and more, for throughputs from some liters to 4,000 l/h. Such instruments are also suited for contactless speedometry, i.e., measurements of speed of rotating parts at difficultly accessible

Card 2/3

Instrument for Measurement and Automatic Control of the Flow Rate of a Liquid by Radioactive Radiation

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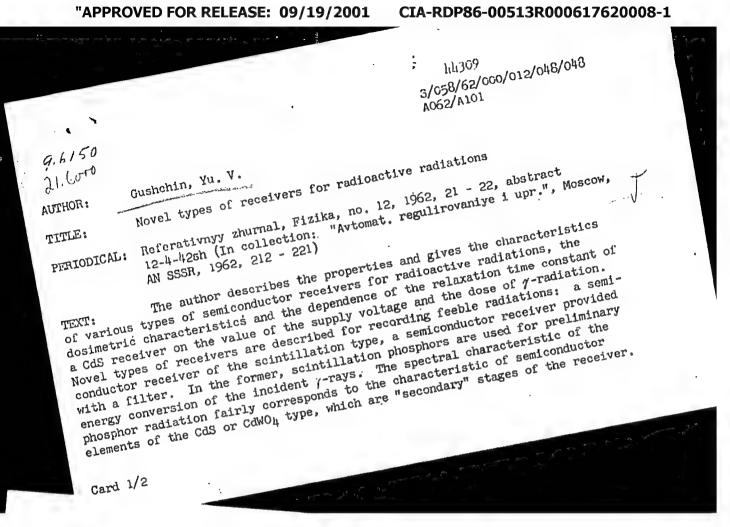
Card 3/3

SHMULOVEXIV, N.N.; GUSHCHIN, Yu.V.

Instrument for the measurement and automatic control of the rate of flow of a liquid by means of radioactive radiation. Atom. energ. 10 no.1:93-94 Ja '61.

(Flowmeters)

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Novel types of receivers for radioactive radiations

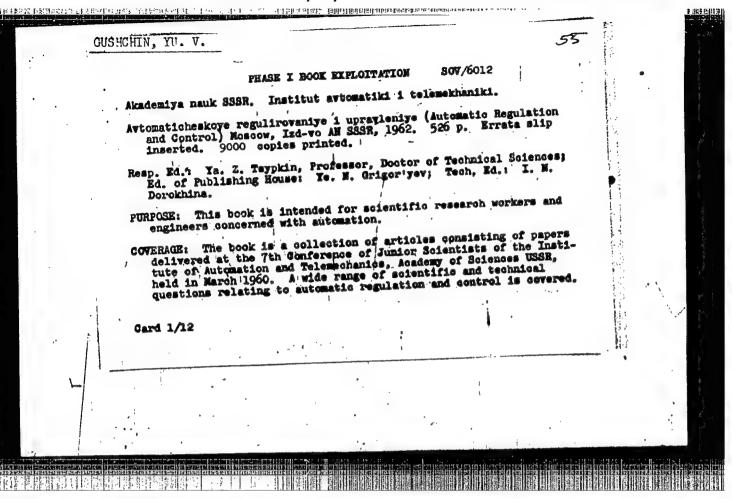
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The sensitivity theory of such receivers is given. The receivers provided with a filter are destined to recording β -rays. The β -rays fall onto the filter (a thin metal plate T1-204, Sr-90), and excite and ionize its atoms. A secondary radiation then takes place with an energy approximating the energy of the X-ray spectrum. The absorption of the latter in the semiconductor material (CdS) brings about a change of its conductivity. In the two receiver types use is made of thick layers of material having heavy atoms, which absorb well the radioactive radiations. A block diagram is given of a semiconductor intensity meter including a CdS-receiver. The small sizes and the low supply voltage (1 - 50 v) of the CdS elements ensure greater possibilities for their applications in apparatus for measurement and automatic control in slow processes (from a few seconds and

Yu. R.

[Abstracter's note: Complete translation]

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